



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3690-1
Job Sheet 173192



Part No: D3690-1

Job Qty: 2 ea

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/26/18

Job Tracking No:

Due Date: 2/22/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C IPP Rev A New Issue 08/04/28 DL verified by:DD IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-10-07 revC as per dwg DD verified by:EC Ipp Rev. D Add Step 115 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	2 pcs		2/22/18	0.00	0.00	Purchasing		AT 18/05/18
140	Packaging	2 pcs		2/22/18	0.00	0.00	Packaging2		AT 18/05/18
150	QC	2 pcs		2/22/18	0.00	0.00	QC6		MAY 09 2018
170	Packaging	2 pcs		2/22/18	0.00	0.00	Packaging3-1		MAY 09 2018
180	QC21-SA	2 Ea		2/22/18	0.00	0.00	QC21		MAY 09 2018

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

R0039006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	2 pcs (1 ea)	110-Purchasing	5068616
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	52.6500 sf (26.325 ea)	110-Purchasing	5068618

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	2	0	0
	MLEXS.093-F6006-02	53	342	0

Part Specifications

Specifications could not be found.

Plex 2/26/18 4:49 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: **S068619**



Glareshield

PART NO: **D3690-1**
Serial No/Batch: **S068619**
Revision:
Operation:
Change No:

Packaging

Mfg Date: 05/04/18
Job No: 173192



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER **PO039006**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO039006

PO Date: 2/9/18

Due Date: 2/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
FEB 09 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3690-1P			Glareshield As Per Dwg D3690 Rev. C	Firmed	2/22/18	5 pcs	0 pcs 3x 2x	5 pcs AT 180226 AT 180504	\$220.00/pcs	\$1,100.00

Line Item Note: job 171889

173192

Grand Total: \$1,100.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 2/9/18 12:50 PM dart.lavoie.chantal

DAS
11
9-89

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # 39006 SO # 023238

Part #	D3690-1P	Qty.	2	Batch #	-001
Description	GLARESHIELD ASSEMBLY	Material usage	2 SHEETS	Lot#	0007444100
Part #		Qty.		Batch #	
Description		Material usage		Lot#	DAS 11 9-89
Part #		Qty.		Batch #	
Description		Material usage		Lot#	MAY 09 2018
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AB
(Approved QA Signatory)

Date: MAY 3, 2018 C OF C # 067

Page: ___ of ___

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